Product Specification

Product Name: ESC

Product Model: STONE 80A-M

Version : <u>V2. 0</u>

Date : 2024-12-13

I. PURPOSE

This product specification for the product in the production, testing and sales of the chain of norms to follow.

II. Scope of application

ESC, Used for input voltage: 20-61V DC.

III. Technical parameters

Item	Requirements	Remarks	
Support lithium battery	6-14S(Above 65V prohibits startup)	Factory Inspection Items	
Continuous operating current	80A	Specific thermal conditions	
Instantaneous operating current (less than 3 seconds)	130A		
BEC Output Voltage	none		
Operating temperature	-20~+65°C		
Operating humidity	15%~85%RH		
preservation temperature	-10~+40°C		
Preservation of humidity	15%~65%RH		
waterproof rating	IP55		
Standby power consumption	≤10mA@60V	Factory Inspection Items	
Throttle travel range	1000-2000us(default value)	calibratable	
Throttle calibration range	maximum throttle(1.6-2.4ms), minimum throttle(0.6-1.4ms)		
Maximum supported speed	125,000 turn(Electrical RPM)	Mechanical RPM=Electrical RPM/polar logarithm	
Throttle Refresh Frequency	50-500Hz(suggestion100-400Hz)	PWM low level>0.2ms	
Starting Throttle Point	6.7%		
*Throttle Response Time	300ms(Default, customizable)	Throttle from idle to max	
temperature protection point	125°C		
Input Signal Level	3.3-5V		
ESC weights	95g	± 2g	
Product Size	78*35*17mm	± 0.1mm	

^{*} Throttle Response Time: ESC When 10% to 100% step throttle is received, the throttle reaches its maximum value within the specified time, but usually the motor speed lags the throttle 100~150ms.

^{*} Performance parameters can be customized according to customer needs, Including but not limited to protection temperature, response time, etc.

IV. Main material/part specifications

Item	Requirements	Remarks	
Power cord specifications	12AWG		
Power cord length	150 ± 5mm		
Power cord color	Red (Positive) Black (Negative)		
Output phase line specifications	ase line specifications 14AWG		
Output phase line length	100 ± 5mm	Factory Inspection Items	
Signal Cable Specifications	UL1533-24AWG-gray		
Signal line length	550 ± 5mm		
Data Feedback Cable Specifications	PVC cable-30 芯-black, red and white		
Data Feedback Line Length	80 ± 5mm		
Shell material	Aviation aluminum alloy Surface anodized		

V. Load test data(test condition: environmental temperature30°C, Supply Voltage48V, Data for reference only)

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Load current	thermal condition	beta Time	starting temperature	Test results
40A	Shell uncovered, frontal wind speed 10.3m/s	7min	33°C	Normal operation, MOS temperature 89°C, no more temperature rise in 4 '36
50A	Shell uncovered, frontal wind speed 13.2m/s	7min	32°C	Normal operation, MOS temperature 98°C, no more temperature rise in 5 '10
60A	Shell uncovered, frontal wind speed 14.0m/s	7min	33°C	Normal operation, MOS temperature 107°C, no more temperature rise in 5'37
70A	Shell without cover, frontal wind speed 14.6m/s	7min	29°C	Normal operation, MOS temperature 116°C, no more temperature rise in 6'30
80A	Shell without cover, frontal wind speed 15.8m/s	1'53	33℃	Working normally, MOS temperature 114°C, still warming up
40A		2'13	34℃	
50A	In a carton box	1'44	31℃	Overheat protection pover reduction MOS
60A	(15*15*5cm), no wind	1'16	29°C	Overheat protection, power reduction, MOS temperature 125° C
70A		1'14	34°C	temperature 125 C
80A		57s	34°C	

*Specific heat dissipation conditions (low ambient temperature, blowing air, auxiliary cooling surface, feedback MOS temperature below 125 °C), can run continuously 80A, continuous high temperature work will reduce the ESC service life, it is recommended to keep the feedback MOS temperature below 105°C in practical applications.

VI. Structural dimensional drawings

